

3.2

35ED08-47DL TYPE

Proportional Directional Control Valve

Rated pressure (bar / psi) 240 / 3500 Rated flow (L/min / gpm) 7.6/2

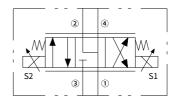
Features

- · Continuous-duty rated solenoids
- · Efficient wet-armature construction
- ·Cartridges are voltage interchangeable
- · Optional waterproof E-Coils rated up to IP69K
- ·Industry common cavity
- ·Continuous-duty rated coils
- · Manual override options

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Symbol



Description

A proportional solenoid-operated,4-way,3-position,spool-type, motor spool,screw-in hydraulic cartridge valve with lower maximun flow rate .

Operation

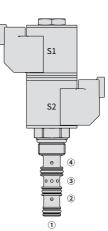
When de-energized, the 36ED10-47DL blocks flow to 3 while allowing flow from 2 to 1, and from 4 to 1.

When coil #1(S1) is energized flow is allowed from @ to @ and from @ to @.

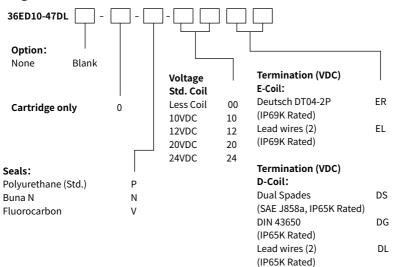
When coil #2(S2) is energized flow is allowed from 3 to 2 and from 4 to 1.

While port ① may be fully pressurized, it is not intended for use as the valve's inlet

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port $\ensuremath{\mathfrak{D}}$.



Ordering Code



Materials

Cartridge:

Weight: 0.2 kg; Steel with hardened work surfaces. Zinc-plated exposed surfaces; Polyurethane (Std.) seal.

Standard Ported Body:

Anodized high-strength aluminum alloy, rated to 240 bar; Ductile iron and steel bodies available; Dimensions may differ, consult factory.

Standard Coil: Consult factory.

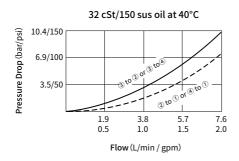
E-Coil:

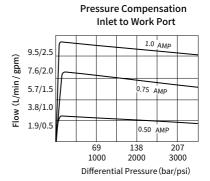
Weight: 0.14 kg; Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with Deutsch sockets.

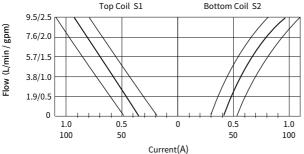
Technical Data

Max. pressure	240 bar (3500 psi)
Peak flow	7.6 L/min (2 gpm)
Internal leakage	Per side ≤ 328 mL/min @ 207 bar
Hysteresis	Less than 7%
Max. control current	1.0 A (12V)
Flutter frequency	100 Hz
Coil duty rating	Standard coils and E-Coils: Continuous up to 115% of nominal voltage
Cavity	VC08-4 (See technical reference)
Fluid	Mineral-based or synthetics with lubricating properties
Viscosity range	7.4 to 420 mm ² /s
Temperature range	-54 to 107 °C (Polyurethane seals)
	-40 to 100 °C (Buna N seals)
	-26 to 204 °C (Fluorocarbon seals)
Degree of fluid contamination	The minimum pollution level is ISO4406 level 20/18/14, and level 17/15/13 is recommended to prolong the service life

Performance (Cartridge Only)







AMP (12VDC Coil) % Percentage of Max. control current

Dimensions

