

2.32

35SD10-4754B TYPE Solenoid Directional Valve

Rated pressure (bar / psi) 240 / 350 Peak flow (L/min / gpm) 22.7 / 6

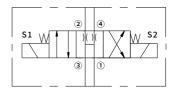
Features

- · Continuous-duty rated coil
- · Cartridges are voltage interchangeable
- · Optional waterproof E-Coils rated up to IP69K
- · Efficient wet-armature construction
- · Industry common cavity
- · Hardened parts for long life

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Symbol



Description

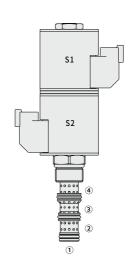
A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, open center, screwin hydraulic cartridge valve.

Operation

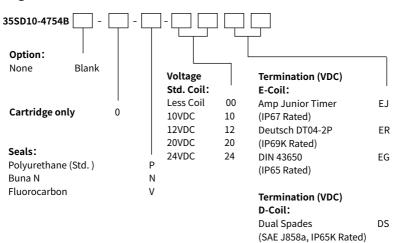
When de-energized, the valve opens all ports 1 , 2 , 3 and 4 .

When coil #1(S1) is energized, flow is allowed from $\ \ \, \ \ \, \ \ \,$ and from $\ \ \, \ \,$ to $\ \ \, \ \,$.

When coil #2(S2) is energized, flow is allowed from 3 to 1, and from 4 to 2.



Ordering Code



Materials

Cartridge:

Weight: 0.30 kg; Steel with hardened work surfaces. Zinc-plated exposed surfaces; Polyurethane (Std.) seal.

Standard Ported Body:

Anodized high-strength aluminum alloy, rated to 240 bar; Ductile iron and steel bodies available; Dimensions may differ, consult factory.

Standard Coil: Consult factory.

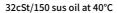
E-Coil:

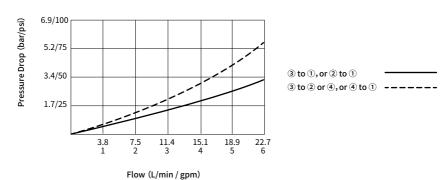
Weight: 0.41 kg; Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with Deutsch sockets.

Technical Data

Rated pressure		240 bar (3500 psi)
Peak flow		22.7 L/min (6 gpm)
Internal leakage		≤ 328 mL/min@240 bar
Coil duty rating		Continuous from 85% to 115% of nominal voltage
Initial coil current draw at 20°C	E-Coil	1.7 A at 12VDC; 0.85 A at 24VDC
	D-Coil	1.67 A at 12VDC; 0.83 A at 24VDC
Minimum pull-in voltage		85% of nominal at 240 bar
Cavity		VC10-4 (See technical reference)
Fluid		Mineral-based or synthetics with lubricating properties
Viscosity range		7.4 to 420 mm ² /s
Temperature range		-54 to 107 °C (Polyurethane seals)
		-40 to 100 °C (Buna N seals)
		-26 to 204 °C (Fluorocarbon seals)
Degree of fluid contamination		The minimum pollution level is ISO4406 level 18/16/13, and level 15/13/11 is recommended to prolong the service life

Performance (Cartridge Only)





Dimensions

(Dimensions in mm)

